

Technical Data Sheet



ALTECH PA6 B 2030/209 GF30

MOCOM

Base Polymer	Polyamide 6
Filler/Additive System	30 % glass fibres
Colour	black
Special Features	heat stabilised,easy release (demoulding),easy flow
Market Segment	Automotive,electrical and electronic,sport and leisure
Application Area	exterior parts,electrical components,sports equipment,injection moulded parts
Typical Applications	housings,handles,functional components

Pre-Drying Conditions	80 °C in a dry air (dessiccant) dryer for 2-12 h dependant on moisture content max. moisture content <0,15 %
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Processing Injection Moulding	melt temperature 270-290 °C mould temperature 80-100 °C
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Storage	dry, protected from light
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Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	8300	MPa	ISO 178
Flexural Strength	250	MPa	ISO 178
Tensile Modulus	8500	MPa	ISO 527
Tensile Strength at Break	160	MPa	ISO 527
Tensile Elongation at Break	3.5	%	ISO 527
Impact Strength (Charpy, 23°C)	70	kJ/m ²	ISO 179/1eU
Impact Strength (Charpy, -40°C)	55	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	11	kJ/m ²	ISO 179/1eA
Notched Impact Strength (Charpy, -40°C)	7.5	kJ/m ²	ISO 179/1eA
Thermal Properties			
HDT / A (1,8 MPa)	200	°C	ISO 75-1/-2
DSC (Melt Point)	220	°C	ISO 11357
Rheological Properties			
Shrinkage (lengthwise, 24h)	0.1 - 0.3	%	ISO 294-4
Shrinkage (lateral, 24h)	0.7 - 0.9	%	ISO 294-4
Physical Properties			
Density	1360	kg/m ³	ISO 1183
Flammability			
Flammability (0.75 mm)	HB	class	UL 94
Yellow Card available	yes	-	-